




**Product Data Sheet &
General Processing Conditions**

**RTP 2899 X 109568 A
Thermoplastic Vulcanizate (TPV)
Flame Retardant
Halogen Free**



PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.14	1.14	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0100 - 0.0150 in/in	1.00 - 1.50 %	D 955

MECHANICAL

Impact Strength, Izod unnotched 1/8 in (3.2 mm) section	No Break	No Break	D 4812
Tensile Strength	600 psi	4 MPa	D 412
Tensile Elongation	> 300.0 %	> 300.0 %	D 412
Tensile Stress @ 100 %	500.0 psi	3.4 MPa	D 412
Tear Strength, Die C	135.0 pli	23.7 N/mm	D 624
Hardness			
Shore A, 10 s delay	88	88	D 2240
Shore D, instantaneous	36	36	D 2240

THERMAL

Ignition Resistance*			
Flammability	V-0 @ 1/16 in	V-0 @ 1.5 mm	UL94
Limiting Oxygen Index	29.0 %	29.00 %	D 2863

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	6000 - 12000 psi	41 - 83 MPa
Melt Temperature	360 - 410 °F	182 - 210 °C
Mold Temperature	60 - 150 °F	16 - 66 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C
Moisture Content	0.03 %	0.03 %
Dew Point	0 °F	-18 °C

PROCESSING NOTES

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This information is intended to be used only as a guideline for designers and processors of modified thermoplastics. Because design and processing is complex, a set solution will not solve all problems. Observation on a "trial and error" basis may be required to achieve desired results.

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.

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