



**Product Data Sheet &
General Processing Conditions**

**RTP 2299 X 115090 L
Polyetheretherketone (PEEK)
Carbon Nanotube
ESD Protection
High Purity**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

| PERMANENCE | English | SI Metric | ASTM TEST |
|--|-----------------------|------------------|------------------|
| Specific Gravity | 1.33 | 1.33 | D 792 |
| Molding Shrinkage 1/8 in (3.2 mm) section | 0.0120 - 0.0160 in/in | 1.20 - 1.60 % | D 955 |

MECHANICAL

| | | | |
|--|----------------------------|----------|--------|
| Impact Strength, Izod notched 1/8 in (3.2 mm) section | 0.9 ft-lbs/in | 48 J/m | D 256 |
| unnotched 1/8 in (3.2 mm) section | 7.0 ft-lbs/in | 374 J/m | D 4812 |
| Tensile Strength | 12000 psi | 83 MPa | D 638 |
| Tensile Elongation | 2.5 % | 2.5 % | D 638 |
| Tensile Modulus | 0.50 x 10 ⁶ psi | 3448 MPa | D 638 |
| Flexural Strength | 24000 psi | 165 MPa | D 790 |
| Flexural Modulus | 0.60 x 10 ⁶ psi | 4137 MPa | D 790 |

ELECTRICAL

| | | | |
|---------------------|-------------------|-------------------|--------------------|
| Volume Resistivity | 1E2 - 1E4 ohm.cm | 1E2 - 1E4 ohm.cm | D 257 |
| Surface Resistivity | 1E7 - 1E10 ohm/sq | 1E7 - 1E10 ohm/sq | D 257 |
| Surface Resistance | 1E6 - 1E9 ohm | 1E6 - 1E9 ohm | ESD STM11.11 |
| Static Decay | < 2.00 s | < 2.00 s | FTMS101C 4046.1 |

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

| | English | SI Metric |
|--------------------|-------------------|------------------|
| Injection Pressure | 12000 - 18000 psi | 83 - 124 MPa |
| Melt Temperature | 660 - 750 °F | 349 - 399 °C |
| Mold Temperature | 325 - 425 °F | 163 - 218 °C |
| Drying | 3 hrs @ 300 °F | 3 hrs @ 149 °C |
| Moisture Content | 0.10 % | 0.10 % |
| Dew Point | -20 °F | -29 °C |

PROCESSING NOTES

Desiccant Type Dryer Required.

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This information is intended to be used only as a guideline for designers and processors of modified thermoplastics. Because design and processing is complex, a set solution will not solve all problems. Observation on a "trial and error" basis may be required to achieve desired results.

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.

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