



**Product Data Sheet &  
General Processing Conditions**

**RTP 2299 X 115088 F  
Polyetheretherketone (PEEK)  
Glass Fiber  
Carbon Nanotube  
ESD Protection**

**PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS**

<b>PERMANENCE</b>	<b>English</b>	<b>SI Metric</b>	<b>ASTM TEST</b>
Primary Additive	35 %	35 %	
Specific Gravity	1.58	1.58	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0020 - 0.0030 in/in	0.20 - 0.30 %	D 955

**MECHANICAL**

Impact Strength, Izod notched 1/8 in (3.2 mm) section	1.5 ft-lbs/in	80 J/m	D 256
unnotched 1/8 in (3.2 mm) section	17.0 ft-lbs/in	908 J/m	D 4812
Tensile Strength	27500 psi	190 MPa	D 638
Tensile Elongation	2.5 %	2.5 %	D 638
Tensile Modulus	1.86 x 10 <sup>6</sup> psi	12825 MPa	D 638
Flexural Strength	43000 psi	296 MPa	D 790
Flexural Modulus	1.86 x 10 <sup>6</sup> psi	12825 MPa	D 790

**ELECTRICAL**

Volume Resistivity	1E3 - 1E5 ohm.cm	1E3 - 1E5 ohm.cm	D 257
Surface Resistivity	1E7 - 1E10 ohm/sq	1E7 - 1E10 ohm/sq	D 257
Surface Resistance	1E6 - 1E9 ohm	1E6 - 1E9 ohm	ESD STM11.11

**PROPERTY NOTES**

Data herein is typical and not to be construed as specifications.  
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

**GENERAL PROCESSING FOR INJECTION MOLDING**

	<b>English</b>	<b>SI Metric</b>
Injection Pressure	12000 - 18000 psi	83 - 124 MPa
Melt Temperature	660 - 750 °F	349 - 399 °C
Mold Temperature	325 - 425 °F	163 - 218 °C
Drying	3 hrs @ 300 °F	3 hrs @ 149 °C
Moisture Content	0.10 %	0.10 %
Dew Point	-20 °F	-29 °C

**PROCESSING NOTES**

Desiccant Type Dryer Required.

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This information is intended to be used only as a guideline for designers and processors of modified thermoplastics. Because design and processing is complex, a set solution will not solve all problems. Observation on a "trial and error" basis may be required to achieve desired results.

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.

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