Product Data Sheet &
General Processing Conditions

RTP 3403-4
Liquid Crystal Polymer (LCP)
Glass Fiber

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	20 %	20 %	
Specific Gravity	1.52	1.52	D 792
Molding Shrinkage			
1/8 in (3.2 mm) section	0.0040 in/in	0.40 %	D 955
MECHANICAL			
Impact Strength, Izod			
notched 1/8 in (3.2 mm) section	2.2 ft-lbs/in	117 J/m	D 256
unnotched 1/8 in (3.2 mm) section	9.0 ft-lbs/in	481 J/m	D 4812
Tensile Strength	17000 psi	117 MPa	D 638
Tensile Elongation	1.2 %	1.2 %	D 638
Tensile Modulus	2.40 x 10^6 psi	16548 MPa	D 638
Flexural Strength	24000 psi	165 MPa	D 790
Flexural Modulus	2.10 x 10^6 psi	14480 MPa	D 790
Hardness			
Rockwell, R	105	105	D 785
ELECTRICAL			
Dielectric Strength, S/T, in oil	650 VPM	25.6 kV/mm	D 149
Dielectric Constant, 1 MHz, Dry	3.1	3.1	D 150
Dissipation Factor, 1 MHz, Dry	0.0300	0.0300	D 150
THERMAL			
Deflection Temperature			
@ 264 psi (1820 kPa)	580 °F	304 °C	D 648
Ignition Resistance*			
Flammability**	V-0 @ 1/8 in	V-0 @ 3.0 mm	D 3801

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.
* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.
** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 18000 psi	69 - 124 MPa
Melt Temperature	685 - 750 °F	363 - 399 °C
Mold Temperature	150 - 200 °F	66 - 93 °C
Drying	8 hrs @ 300 °F	8 hrs @ 149 °C
Dew Point	-20 °F	-29 °C

PROCESSING NOTES

The key to successfully molding this material is to start mold open cycles as soon as the screw reaches its retracted position.

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This information is intended to be used only as a guideline for designers and processors of modified thermoplastics. Because design and processing is complex, a set solution will not solve all problems. Observation on a “trial and error” basis may be required to achieve desired results.

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.

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