



**Product Data Sheet &
General Processing Conditions**

**RTP 3401-1
Liquid Crystal Polymer (LCP)
Glass Fiber**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	10 %	10 %	
Specific Gravity	1.47	1.47	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0010 - 0.0020 in/in	0.10 - 0.20 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	10.0 ft-lbs/in	534 J/m	D 256
unnotched 1/8 in (3.2 mm) section	26.0 ft-lbs/in	1388 J/m	D 4812
Tensile Strength	24000 psi	165 MPa	D 638
Tensile Elongation	4.0 %	4.0 %	D 638
Tensile Modulus	1.40 x 10 ⁶ psi	9653 MPa	D 638
Flexural Strength	28000 psi	193 MPa	D 790
Flexural Modulus	1.30 x 10 ⁶ psi	8964 MPa	D 790

THERMAL

Deflection Temperature @ 264 psi (1820 kPa)	390 °F	199 °C	D 648
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PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	5000 - 12000 psi	34 - 83 MPa
Melt Temperature	525 - 565 °F	274 - 296 °C
Mold Temperature	100 - 200 °F	38 - 93 °C
Drying	4 hrs @ 300 °F	4 hrs @ 149 °C

PROCESSING NOTES

The key to successfully molding this material is to start mold open cycles as soon as the screw reaches its retracted position.

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This information is intended to be used only as a guideline for designers and processors of modified thermoplastics. Because design and processing is complex, a set solution will not solve all problems. Observation on a "trial and error" basis may be required to achieve desired results.

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.

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